


Welding Certificate

No.: **MZ.1090-2.0146-04**

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-0146 in the field of CPR

Manufacturer:	Gebr. Käufer Befahrtechnik GmbH Mühlenberg 5 D – 42499 Hückeswagen
Essential manufacturing facility(ies)	Gebr. Käufer Befahrtechnik GmbH Mühlenberg 5 D – 42499 Hückeswagen
Technical specification:	EN 1090-2:2018
Execution class(es):	EXC2 according to EN 1090-2:2018
Welding Process(es): (Reference no. acc. to DIN EN ISO 4063)	135 – Metal active gas welding 141 – Gas tungsten arc welding
Parent Material: (Grade, Standard)	S235, S275, S355 according to EN 1090-2, table 2 and 3 Stainless steel according to EN 1090-2, table 4
Responsible Welding	Andre Kettner, 30.03.1969, IWS
Coordinator: (Surname, Name, Date of birth, Qualification)	Dirk Käufer, 11.01.1965, EWS
Substitute: (Surname, Name, Date of birth, Qualification)	not named
Confirmation:	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity: (First issue date)	24.02.2014
Next surveillance date:	24.02.2023
Period of validity:	This certificate remains valid as long as the conditions laid down in the above mentioned technical specifications in reference or the manufacturing conditions in the factory itself are not modified significantly.
Remarks:	-
Place and issue date:	Essen, 30.04.2020


Dipl.-Ing. (FH) Korff, Klaus
Certification body Metall-Zert GmbH

